

# Environmental Product Declaration

*according to ISO 14025 and EN 15804*



This declaration is for:  
**AeroDek - Quadro Plus S 0.75 mm**

Provided by:  
**BMI AeroDek**



program operator  
**Stichting MRPI®**  
publisher  
**Stichting MRPI®**  
[www.mrpi.nl](http://www.mrpi.nl)

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### COMPANY INFORMATION



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### PRODUCT

AeroDek - Quadro Plus S 0.75 mm

### DECLARED UNIT/FUNCTIONAL UNIT

m<sup>2</sup>

### DESCRIPTION OF PRODUCT

A m<sup>2</sup> of a pitched steel roof, produced (cradle to gate LCA, only phase A1-A3)

### VISUAL PRODUCT



### MRPI® REGISTRATION

1.1.00276.2022

### DATE OF ISSUE

03-03-2022

### EXPIRY DATE

03-03-2027

### MORE INFORMATION

<https://www.bmigroup.com/our-solutions/pitched-roofs/metal-tiles>

### SCOPE OF DECLARATION

This MRPI®-EPD certificate is verified by **Kamiel Jansen, Aveco de Bondt**.

The LCA study has been done by **Mathias Ruinart de Brimont/Wouter Jan van den Berg, BMI Group**.

The certificate is based on an LCA-dossier according to ISO14025 and EN15804+A1. It is verified according to the 'MRPI®-EPD verification protocol November 2020.v4.0'. EPDs of construction products may not be comparable if they do not comply with EN15804+A1. Declaration of SVHC that are listed on the 'Candidate List of Substances of Very High Concern for authorisation' when content exceeds the limits for registration with ECHA.

### PROGRAM OPERATOR

Stichting MRPI®  
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ir. J-P den Hollander, Managing director MRPI®

### DEMONSTRATION OF VERIFICATION

CEN standard EN15804 serves as the core PCR[a]

Independent verification of the declaration and data,

according to EN ISO 14025:2010:

internal: external: X

Third party verifier:

Kamiel Jansen, Aveco de Bondt

[a] PCR = Product Category Rules

### DETAILED PRODUCT DESCRIPTION

AeroDek - Quadro Plus S 0.75 mm is a lightweight steel tile combined of steel core with primer and a powder coating (coloured). The first step is to press the steel to have the proper profile then the metal sheet is cleaned/degreased and dried on the production line. After that, the powder coating is applied and finally cured in an oven. After curing of powder coating, an acoustic patch is applied and pressed automatically on the backside of each wave of the tile. Then the tile is put on a pallet.

The Reference Service Life (RSL) of the AeroDek - Quadro Plus S 0.75 mm is 60 years.

COMPONENT (> 1%)	[kg / %]
Steel with primer	confidential
Powder coating	confidential
Acoustic patch	confidential

(\*) > 1% of total mass

### SCOPE AND TYPE

The AeroDek steel tiles are produced at the location of BMI AeroDek (Herstal) and they are applied at the European market.

The background database is Ecoinvent version 3.6. It is a specific EPD for a specific product and the type of this EPD is Cradle-to-Gate. The life cycle stages included are shown next.

PRODUCT STAGE			CONSTRUCTION			USE STAGE							END OF LIFE				BENEFITS AND
			PROCESS										STAGE				LOADS BEYOND THE
			STAGE														SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport gate to site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
x	x	x	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	

X = Modules Assessed

ND = Not Declared

# LCA Processflow tile production

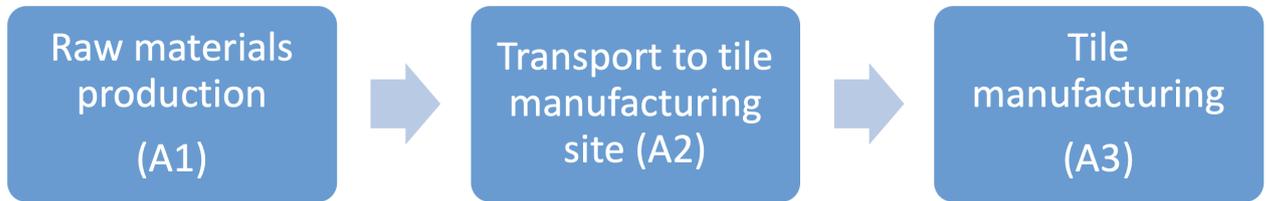


Figure: LCA process diagram according to EN 15804(7.2.1)

## REPRESENTATIVENESS

The input data are representative for AeroDek - Quadro Plus S 0.75 mm, a product of BMI. The data are representative for the EU market.

## ENVIRONMENTAL IMPACT per functional unit or declared unit (indicators A1)

	UNIT	A1	A2	A3	A1-A3
ADPE	kg Sb eq.	1.81E-5	3.68E-6	1.78E-3	1.81E-3
ADPF	MJ	2.50E+2	2.15E+0	5.02E+1	3.03E+2
GWP	kg CO2 eq.	2.03E+1	1.44E-1	3.50E+0	2.39E+1
ODP	kg CFC11 eq.	7.25E-7	2.55E-8	3.58E-7	1.11E-6
POCP	kg ethene eq.	1.54E-2	8.68E-5	1.98E-3	1.75E-2
AP	kg SO2 eq.	5.14E-2	6.32E-4	1.83E-2	7.04E-2
EP	kg (PO4)3- eq.	7.79E-3	1.24E-4	3.39E-3	1.13E-2

ADPE = Abiotic Depletion Potential for non-fossil resources

ADPF = Abiotic Depletion Potential for fossil resources

GWP = Global Warming Potential

ODP = Depletion potential of the stratospheric ozone layer

POCP = Formation potential of tropospheric ozone photochemical oxidants

AP = Acidification Potential of land and water

EP = Eutrophication Potential

**RESOURCE USE per functional unit or declared unit (A1 / A2)**

	UNIT	A1	A2	A3	A1-A3
PERE	MJ	1.84E+1	2.74E-2	2.63E+1	4.48E+1
PERM	MJ	0.00	0.00	0.00	0.00
PERT	MJ	1.04E+1	2.74E-2	2.35E+1	3.39E+1
PENRE	MJ	3.92E+2	2.32E+0	9.99E+1	4.94E+2
PENRM	MJ	1.14E+1	0.00	8.47E-1	1.22E+1
PENRT	MJ	2.15E+2	2.32E+0	6.24E+1	2.80E+2
SM	MJ	6.49E-1	0.00	3.25E-3	6.52E-1
RSF	MJ	0.00	0.00	0.00	0.00
NRSF	MJ	0.00	0.00	0.00	0.00
FW	m3	1.51E-1	2.67E-4	5.07E-2	2.02E-1

PERE = Use of renewable energy excluding renewable primary energy resources

PERM = Use of renewable energy resources used as raw materials

PERT = Total use of renewable primary energy resources

PENRE = Use of non-renewable primary energy resources excluding non-renewable energy resources used as raw materials

PENRM = Use of non-renewable primary energy resources used as raw materials

PENRT = Total use of non-renewable primary energy resources

SM = Use of secondary materials

RSF = Use of renewable secondary fuels

NRSF = Use of non renewable secondary fuels

FW = Use of net fresh water

**OUTPUT FLOWS AND WASTE CATEGORIES per functional unit or declared unit (A1 / A2)**

	UNIT	A1	A2	A3	A1-A3
HWD	kg	7.76E-4	5.54E-6	8.60E-4	1.64E-3
NHWD	kg	1.82E+0	1.39E-1	3.01E-1	2.26E+0
RWD	kg	5.24E-4	1.44E-5	2.53E-4	7.92E-4
CRU	kg	0.00	0.00	4.20E-3	4.20E-3
MFR	kg	0.00	0.00	3.05E-2	3.05E-2
MER	kg	0.00	0.00	0.00	0.00
EEE	MJ	0.00	0.00	1.03E-2	1.03E-2
ETE	MJ	0.00	0.00	1.77E-2	1.77E-2

HWD = Hazardous Waste Disposed

RWD = Radioactive Waste Disposed

MFR = Materials for recycling

EEE = Exported Electrical Energy

NHWD = Non Hazardous Waste Disposed

CRU = Components for reuse

MER = Materials for energy recovery

ETE = Exported Thermal Energy

## CALCULATION RULES

In the Life cycle assessment the following is included in this study: Production (A1-A3).

*Modules A1-A3 of the AeroDek tiles production include the following:*

- The provision of resources, additives, and energy;
- Transport of resources and additives to the production site;
- Production processes on-site including energy;
- Production of additives, disposal of production residues, and consideration of related emissions;
- Recycling of production/manufacturing scrap. Steel scrap is assumed to reach the end-of-waste status once it is shredded and sorted, thus becomes input to the product system in the inventory.

### *Cut-off criteria*

Measurement of on-site emissions were performed by BMI and those emissions were considered. The specific emissions that are linked to the provision of thermal and electrical energy are also considered in the specific processes. All reported data were incorporated and modelled using the best available LCI data. Data for the sites were cross-checked with one another to identify potential data gaps. No processes, materials or emissions that are known to make a significant contribution to the environmental impact of the studied products have been omitted. On this basis, there is no evidence to suggest that input or output contributing more than 1% to the overall mass or energy of the system - or that are environmentally significant - have been omitted.

### *Assumptions and approximations*

In this study, primary data was used to model all on-site processes. This data was cross-checked to identify and eliminate data gaps. Secondary data (from the Ecoinvent database) was as technologically and geographically representative as possible.

### *Data quality*

The foreground data collected by the manufacturer are based on yearly production amounts and extrapolations of measurements on specific machines and plants. The production data refer to the year 2019. Most of the necessary life cycle inventories for the basic materials are available in the Ecoinvent (v3.6) database.

## SCENARIOS AND ADDITIONAL TECHNICAL INFORMATION

In the Life cycle assessment the following is included in this study:

### *Product stage (A1-A3)*

The production stage consists of the extraction of raw materials, transportation of the raw materials, processing the raw materials into materials and the production of the product. The required energy for production, external treatments, ancillary materials, packaging material and production emissions are included.

### DECLARATION OF SVHC

None of the substances contained in the product are listed in the "Candidate List of Substances of Very High Concern for authorisation", or they do not exceed the threshold with the European Chemicals Agency.

### REFERENCES

ISO 14040

- DIN EN ISO 14040:2006-10, Environmental management - Life cycle assessment - Principles and framework; EN ISO 14040:2006

ISO 14044

- DIN EN ISO 14044:2006-10, Environmental management - Life cycle assessment - Requirements and guidelines; EN ISO 14040:2006

ISO 14025

- DIN EN ISO 14025:2011-10: Environmental labels and declarations — Type III environmental declarations — Principles and procedures

EN 15804

- EN 15804:2012-04+A1 2013: Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products

Product Category Rules EN15804: NPCR 022 version 2.0

- PCR – Part B for Roof waterproofing, version 1.0

### REMARKS

None