Environmental Product Declaration according to ISO 14025 and EN 15804



This declaration is for:

ADFORS Novelio® / EKOTEX® glass fibre wallcoverings

Provided by:

EKOTEX®





program operator
Stichting MRPI®
publisher
Stichting MRPI®
www.mrpi.nl

MRPI® registration
1.1.00120.2019
EPD registration
00001179
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17-04-2020
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17-04-2020 expiry date **17-04-2025**











PROGRAM OPERATOR

Stichting MRPI® Kingsfordweg 151 1043GR Amsterdam



COMPANY INFORMATION



EKOTEX® Dieselweg 9 3752 LB Bunschoten 31332471515

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SCOPE OF DECLARATION

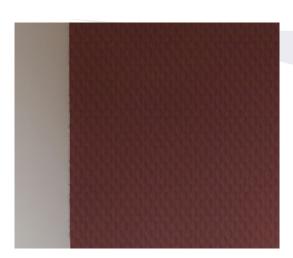
This MRPI®-EPD certificate is verified by Gert Jan van Beijnum, NIBE BV.

The LCA study has been done by Siegrun Kittelberger, sphera.

The certificate is based on an LCA-dossier according to ISO14025 and NEN-EN15804+A1. It is verified according to the 'EPD-MRPI® verification protocol May 2017.v3.1'. EPDs of construction products may not be comparable if they do not comply with NEN-EN15804+A1. Declaration of SVHC that are listed on the 'Candidate List of Substances of Very High Concern for authorisation' when content exceeds the limits for registration with ECHA.



VISUAL PRODUCT





ADFORS Novelio® / EKOTEX® glass fibre wallcoverings

MRPI® REGISTRATION

1.1.00120.2019

EPD REGISTRATION

00001179

DATE OF ISSUE

17-04-2020

EXPIRY DATE

17-04-2025

DECLARED UNIT/FUNCTIONAL UNIT

1 m² of fiberglass wallcovering ADFORS Novelio® / EKOTEX® with the grammage of 0,16 kg/m².

DESCRIPTION OF PRODUCT

EKOTEX® is a glassfibre wallcovering of 0,16 kg/m² with surface finishing, preglued or with final coloured finishing. Products are glued on the wall and painted afterwards.

MORE INFORMATION

http://www.ekotexwandafwerking.nl

DEMONSTRATION OF VERIFICATION

CEN standard EN15804 serves as the core PCR[a]

Independent verification of the declaration and data, according to EN ISO 14025:2010:

internal: external: X

(where appropriate[b]) Third party verifier:

Gert Jan van Beijnum, NIBE B.V.

[a] Product Category Rules [b] Optional for B-to-B communication, mandatory for B-to-C communication (see EN ISO 14025:2010, 9.4).







DETAILED PRODUCT DESCRIPTION

Glass wallcoverings are finished fabrics produced from glass fibre yarns and glass voluminized (textured) and textured yarns. Wallcoverings are delivered with surface finishing in white colour (standard), with white pigment, preglued (easy glue) or with final coloured finishing. Products are typically glued on the wall and painted afterwards. Standard ones need to be painted twice, pigmented once and finalized ones do not require any painting (but can be repainted if necessary).

Glass fibres are produced by melting of input materials followed by drawing and coiling. E (Eutal type) glass is used for the purpose of mesh fabric production. Next is glass-fibre weaving, where "greige fabrics" is produced. Different weave methods are used for fabric production. Last step is the hardening process, in which a finishing layer is applied to the greige fabric. The product complies with /EN 15102:2007+A1:2011/ and has the declaration of performance DOP -2 – Glass Fibre Wall Covering -03 issued on 28/2/2018.

EKOTEX® is applied on internal walls. If well maintained, there is no lifetime limitation. Product can be repainted several times without losing its performance.

COMPONENT (> 1%)	[kg/m2]
Glass fibre organic	0,13
Organic coating	0,03

(*) > 1% of total mass

EKOTEX® glass fibre wallcoverings with the grammage of 0,16 kg/m² consist of 0,13 kg/m² glass fibre fabric and 0,03 kg/m² organic coating as water based styrene acrylic binder with content of starch.



SCOPE AND TYPE

The type of this EPD is "cradle-to-gate" EPD with options. This EPD declares the life cycle analysis (LCA) for a specific product. The software GaBi ts is used to perform the LCA. The background database used is Ecoinvent (v3.4).

The following life cycle stages are considered:

- Production
- (A1- A3 Raw material supply, transport and manufacturing);
- Installation
- (A4 Transport to building site, A5 Initial installation into building (including packaging waste processing and additional material for installation));
- End-of-life
- (C2 Transport to waste processing, C4 Disposal (landfilling));
- Benefits and loads beyond the product system boundary.









PRODUCT STAGE CONSTRUCTION						USE STAGE						ND O	F LIFE		BENEFITS AND			
PROCESS													STA	GE		LOADS BEYOND THE		
											SYSTEM BOUNDARIES							
Raw material supply	Transport	Manufacturing	Transport gate to site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse- Recovery- Recycling- potential		
A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	B6	B7	C1	C2	C3	C4	D		
х	х	х	х	х	MND	MND	MNR	MNR	MNR	MND	MND	MND	х	MND	х	х		

X = Module assessed

MND = Module not declared

MNR = Module Not Relevant



REPRESENTATIVENESS

This EPD is representative for products produced and sold in the EU. This EPD declares as specific product the EKOTEX® fiberglass wallcovering produced by SAINT-GOBAIN ADFORS CZ s.r.o in two manufacturer's plants (Hodonice, Czech Republic (62%) and Hornstein, Austria (38%)).

The EPD covers the following products in the EKOTEX® portfolio:

- EKOTEX® EXCELLENT 91XX;
- EKOTEX® SPRINT 92XX;
- EKOTEX® HYGIENE 93XX;
- EKOTEX® SCHONE LUCHT 94XX;
- EKOTEX® ECOLOGISCH 95XX.

Starting point for this EPD is EKOTEX® 9130. The other products differ less than 1%.







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ENVIRONMENTAL IMPACT per functional unit or declared unit

	UNIT	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	В4	В5	В6	В7	C1	C2	С3	C4	D
ADPE	kg	4.31	1.29	8.87	4.32	2.44	2.52	INA	INA	INA	INA	INA	INA	INA	INA	2.95	INA	1.14	-1.83
ADPE	Sb-eq.	E -05	E -08	E -08	E -05	E -09	E -06	IINA	IINA	IINA	IINA	IINA	IIIA	шил	IINA	E -09		E -09	E -08
ADPF	MJ	9.02	6.90	2.51	9.34	1.30	9.91	INA	INA	INA	INA	INA	INA	INA	INA	1.58	INA	3.15	-3.45
ADFI	IVIO	E +0	E -02	E -01	E +0	E -02	E +00	IINA	IINA	IINA	IINA	IIVA				E -02		E -02	E -01
GWP	kg	6.30	4.48	-4.44	5.90	8.46	3.75	INA	INA	INA	INA	INA	INA	INIA	INA	1.02	INA	9.73	-7.39
GWF	CO2-eq.	E -1	E -03	E -02	E -01	E -04	E -01	IINA		114/	IIIA		INA	INA	IINA	E -03		E -04	E -05
ODP	kg	5.17	8.30	1.19	5.37	1.57	3.84	INA	A INA	INA	INA	INA	INA	INA	INA	1.90	INA	3.87	-4.35
ODF	CFC11-eq.	E -08	E -10	E -09	E -08	E -10	E -08	IIVA	IINA	IINA	IINA	IINA	IINA	IIVA	IINA	E -10	IINA	E -10	E -05
POCP	kg	1.88	1.86	8.36	1.98	3.51	3.30	INA	INA	INA	INA	INA	INA	INA	INA	4.25	INA	7.82	-1.12
FOCE	ethene-eq.	E -04	E -06	E -06	E -04	E -07	E -04	IINA	IINA	NA INA	IINA	1 IIVA	I IIVA	IIVA	IINA	E -07		E -07	E -02
AP	kg	2.97	1.77	9.46	3.08	3.34	1.97	INA	NA INA IN	INA	INA	INA	INA	INA	INA	4.05	INA	7.21	-2.29
AF	SO2-eq.	E -03	E -05	E -05	E -03	E -06	E -03	111/	IINA	IINA	IINA	IINA	IIVA	IIVA	IINA	E -06	IIVA	E -06	E -02
EP	kg	1.97	5.19	3.67	2.01	9.80	1.22	INIA	INIA	INA	INIA	INA	INIA	INA	INA	1.19	INA	2.10	-2.27
LF	(PO4)3eq.	E -03	E -06	E -05	E -03	E -07	E -03	IINA	IINA	IINA	IINA	IINA	IIVA			E -06		E -06	E -02
Toxicity	indicators (Du	itch mar	ket)																
НТР	kg DCB-eq.	1.39	1.95	9.00	1.40	3.68	2.93	INA	INA	INA	INIA	INA	INA	INA	INA	4.46	INA	3.92	-7.95
1111	ку БСБ-ец.	E +00	E -03	E -03	E +00	E -04	E -01	IIVA	IINA	IINA	IINA	INA	IINA	IINA	IINA	E -04	IINA	E -04	E -03
FAETP	kg DCB-eg.	2.83	4.45	4.93	2.88	8.42	1.36	INA	INA	INA	INA	INA	INA	INA	INA	1.02	INA	9.54	-1.12
FALIF	ку БСБ-ец.	E -1	E -04	E -03	E -01	E -05	E -01	IIV	IINA	IINA	IINA	IINA	IIVA	IINA	IINA	E -04	IINA	E -05	E -02
MAETP	kg DCB-eq.	9.25	1.47	1.75	9.44	2.77	4.93	INA	INA	INA	INA	INA	INA	INA	INA	3.36	INA	2.86	-2.36
IVIALII	ку БСБ-ец.	E +2	E +00	E +01	E +02	E -01	E +02		IINA	IINA	INA	IINA			IINA	E -01	IIVA	E -01	E +01
TETP	kg DCB-eg.	7.22	1.54	3.74	7.61	2.91	3.35	INA	INA	INA	INIA	A INA	INA	INA	INA	3.52	INA	3.97	-1.21
ILIF	rg DOD-eq.	E -03	E -05	E -04	E -03	E -06	E -03	111/7	IINA	IIIA	IINA	IINA	111/7	111/	IIVA	E -06		E -06	E -04

INA = Indicator Not Assessed

ADPE = Abiotic Depletion Potential for non-fossil resources

ADPF = Abiotic Depletion Potential for fossil resources

GWP = Global Warming Potential

 $\label{eq:ode} \mathsf{ODP} = \mathsf{Depletion} \ \mathsf{potential} \ \mathsf{of} \ \mathsf{the} \ \mathsf{stratospheric} \ \mathsf{ozone} \ \mathsf{layer}$

POCP = Formation potential of tropospheric ozone photochemical oxidants

AP = Acidification Potential of land and water

EP = Eutrophication Potential

HTP = Human Toxicity Potential

FAETP = Fresh water aquatic ecotoxicity potential

MAETP = Marine aquatic ecotoxicity potential

TETP = Terrestrial ecotoxicity potential









RESOURCE USE per functional unit or declared unit

	UNIT	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	В4	В5	В6	В7	C1	C2	С3	C4	D
PERE	MJ	9.61 E -1	9.57 E -4	5.98 E -1	1.56 E +0	INA	7.33 E -1	INA	INA	INA	4.25 E -4	INA							
PERM	MJ	0.00	0.00	3.30 E -1	3.30 E -1	INA	-3.30 E -1	INA	INA	INA	0.00	INA							
PERT	MJ	9.61 E -1	9.57 E -4	9.28 E -1	1.89 E +0	1.81 E -4	4.03 E -1	INA	2.19 E -4	INA	4.25 E -4	-4.13 E -2							
PENRE	MJ	4.22 E +0	7.02 E -2	-1.84 E +0	9.53 E +0	INA	5.63 E +0	INA	INA	INA	7.11 E +0	INA							
PENRM	MJ	7.08 E +0	0.00	2.11 E +0	2.11 E +0	INA	4.97 E +0	INA	INA	INA	-7.08 E +0	INA							
PENRT	MJ	1.13 E +1	7.02 E -2	2.74 E -1	1.16 E +1	1.33 E -2	1.06 E +1	INA	1.61 E -2	INA	3.22 E -2	-4.54 E -1							
SM	kg	0.00	0.00	0.00	0.00	0.00	0.00	INA	0.00	INA	0.00	0.00							
RSF	MJ	0.00	0.00	0.00	0.00	0.00	0.00	INA	0.00	INA	0.00	0.00							
NRSF	MJ	0.00	0.00	0.00	0.00	0.00	0.00	INA	0.00	INA	0.00	0.00							
FW	m3	6.69 E -3	1.33 E -5	5.42 E -4	7.25 E -3	2.51 E -6	9.15 E -3	INA	3.04 E -6	INA	3.81 E -5	-1.92 E -4							

INA = Indicator Not Assessed

PERE = Use of renewable energy excluding renewable primary energy resources

PERM = Use of renewable energy resources used as raw materials

PERT = Total use of renewable primary energy resources

PENRE = Use of non-renewable primary energy resources excluding non-renewable energy resources used as raw materials

PENRM = Use of non-renewable primary energy resources used as raw materials PENRT = Total use of non-renewable primary energy resources

SM = Use of secondary materials

RSF = Use of renewable secondary fuels

NRSF = Use of non renewable secondary fuels

FW = Use of net fresh water

OUTPUT FLOWS AND WASTE CATEGORIES per functional unit or declared unit

	UNIT	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	ប៊	C2	C3	C4	D
HWD	kg	0.00	0.00	0.00	0.00	0.00	0.00	INA	0.00	INA	0.00	0.00							
NHWD	kg	0.00	0.00	0.00	0.00	0.00	0.00	INA	0.00	INA	0.00	0.00							
RWD	kg	0.00	0.00	0.00	0.00	0.00	0.00	INA	0.00	INA	0.00	0.00							
CRU	kg	0.00	0.00	0.00	0.00	0.00	0.00	INA	0.00	INA	0.00	0.00							
MFR	kg	0.00	0.00	0.00	0.00	0.00	0.00	INA	0.00	INA	0.00	0.00							
MER	kg	0.00	0.00	0.00	0.00	0.00	0.00	INA	0.00	INA	0.00	0.00							
EEE	MJ	0.00	0.00	0.00	0.00	0.00	9.15 E -2	INA	0.00	INA	0.00	0.00							
ETE	MJ	0.00	0.00	0.00	0.00	0.00	1.94 E -1	INA	0.00	INA	0.00	0.00							

INA = Indicator Not Assessed

HWD = Hazardous Waste Disposed

RWD = Radioactive Waste Disposed

MFR = Materials for recycling

EEE = Exported Electrical Energy

NHWD = Non Hazardous Waste Disposed

CRU = Components for reuse

MER = Materials for energy recovery

ETE = Exported Thermal Energy









CALCULATION RULES

CUT OFF RULES

The cut-off criteria applied in this study are in line with EN 15804. Packaging waste (like foil, paper) arising during production (A1-A3) is not considered in this study due to negligible amounts (< 0.1%). Besides the packaging waste within A1-A3 all available data from production process are considered. Thus, material (except packaging waste within A1-A3) and energy flows contributing less than 1% of mass or energy are considered. All reported data were incorporated and modelled using best available LCI data. Transport processes for the packaging materials are neglected due to its insignificance. Production of capital equipment, facilities and infrastructure required for manufacture are outside the scope of this assessment. The sum of the excluded material flows does not exceed 5% of mass, energy or environmental relevance.

DATA QUALITY and DATA COLLECTION PERIOD

Overall the data quality can be described as good. Specific data was collected from SAINT-GOBAIN ADFORS CZ s.r.o though a questionnaire, including inquiries about product characteristics and packaging, logistics data (e.g. transport), production and installation information and end-of-life. The data collection period for specific data was the year 2017. Generic data (i.e. upstream acquisition and production of raw materials, energy generation, transport, waste treatment processes) were selected from Ecoinvent. In the case of missing data, a relevant proxy was searched and adjusted to the corresponding unit process.

ALLOCATIONS

The production process does not deliver any co-products. The applied software model does not contain any allocation. The overall production comprises further products beside the product considered in this study. Data for thermal and electrical energy as well as auxiliary material refer to the declared product. During data collection the allocation is done via total produced area.



SCENARIOS AND ADDITIONAL TECHNICAL INFORMATION

A1. Raw materials supply

This module considers the extraction and processing of all raw materials and energy which occur upstream to the Novelio® manufacturing process, as well as waste processing up to the end-of waste state.

A2. Transport of raw materials to manufacturer

This includes the transport distance of the raw materials to the manufacturing facility (Hodonice, Czech Republic and Hornstein, Austria) via road (weighted truck transport: 0,18 kg input material, average distance of 203 km).

A3. Manufacturing

This module covers the manufacturing of EKOTEX® and includes all processes linked to production including packaging and internal transportation. Use of electricity, fuels and auxiliary materials is taken into account as well.

A4. Transport to the construction site

The average transport distance to the construction site for EKOTEX® is 900 km (truck transport: product incl. packaging 0,19 kg, 900 km).







A5. Application and use

This module includes the environmental aspects and impacts associated with the application of the wallpaper. EKOTEX® is a paintable fibreglass wall covering applicated with vinyl glue on walls inside buildings. For the installation the vinyl glue (0,2 kg/m²) is declared in this study. As paint the standard is 2 layers of acrylic paint. Paint and cutting losses are not declared.

C2. Transport to End of life

This module includes transportation distance to landfill (truck transport: 0,16 kg, 50 km).

C4. Disposal

As only one end-of-life scenario landfilling is considered for EKOTEX® of SAINT-GOBAIN ADFORS CZ s.r.o.



DECLARATION OF SVHC

None of the substances contained in the product are listed in the "Candidate List of Substances of Very High Concern for authorisation", or they do not exceed the threshold with the European Chemicals Agency.



REFERENCES

- CPR Regulation (EU) No. 305/2011 Construction Product Rule (CPR);
- EN 15102:2007+A1:2011 Decorative wall coverings. Roll and panel form.;
- DIN 1259-1 Terminology for glass types and groups;
- DIN EN ISO 14025:2011-10 Environmental labels and declarations Type III environmental declarations Principles and procedures;
- EN 15804:2012-04+A1:2013 Sustainability of construction works Environmental Product Declarations Core rules for the product category of construction products;
- GaBi ts Software & Documentation Data base for comprehensive analysis LBP, University of Stuttgart and thinkstep AG;
- SBK Determination method v3.0 Environmental performance Building and civil engineering works.



REMARKS

None

